

Table of Contents

	PAGE
1.0 GENERAL	7
1.1 Scope and Limitations	7
1.2 Roles and Limitations	7
1.3 Qualifications of Inspector	8
1.4 Contractual Obligations	9
1.5 Contractor Bid Items and Record Keeping	9
1.6 References	10
1.7 Definition of Terms	11
2.0 PRECONSTRUCTION PREPARATION	11
2.1 Study of Available Data	11
2.2 Reviewing Instructions and Check List W/Geotechnical Engineer	11
2.3 Preconstruction Meeting	12
2.4 Checking Inspection Equipment	13
2.5 Checking Contractor's Equipment	13
3.0 OBSERVATION OF DRILLED SHAFT OPERATIONS	14
3.1 Centering and Plumbing Shaft and Surface Casing (if any)	14
3.1.1 Installing Temporary Surface Casing	14
3.2 Drilling the Shaft	14
3.2.1 Dry Hole Method	15
3.2.2 Wet Hole Method (Slurry Displacement Method)	16
3.2.3 Other General Observations During Shaft Drilling	16
3.3 Identifying the Bearing Stratum	17
3.4 Excavating the Bell (if any)	18
3.5 Encountering Obstructions, Defining Rock Removal and Time Records	19
3.6 Entering the Hole – Safety Considerations	19
3.7 Bottom Checking	20
3.7.1 In Soil – Dry Excavation	21
3.7.2 In Rock – Dry Excavation	21
3.7.3 Observation of Wet Hole Method (Water or Slurry Filled Holes)	21
3.8 Preconstruction Coring or Probing	24
3.9 Check or Plumbness and Location	25
3.10 Observation of Dewatering Procedures	25
3.11 Observation of Rebar Cage	26

4.0	OBSERVATION OF CONCRETE PLACEMENT	27
4.1	Final Bottom Check	27
4.2	Acceptable Water Seepage Criteria	27
4.3	Concrete Mix Design	28
4.4	Concrete Placement in the Dry	28
4.5	Placement of Concrete Under Water or Controlled Slurry	29
4.5.1	Slurry Testing and Control	29
4.5.2	Reconditioning / Cleaning of Controlled Slurry	30
4.5.3	Final Bottom Check Before Concreting	30
4.5.4	Proper Tremie or Plumbing Procedures	31
4.5.5	Monitoring Concrete Volume and Comparison with Theoretical	33
4.6	Pulling Temporary Casing	34
4.6.1	Dry Hole and No Water Head Behind Casing	34
4.6.2	Dry Hole but with Water Head Behind Casing	34
4.6.3	Tremie Pour and Pulling Casing	35
4.7	Use of Permanent Corrugated Liners	35
4.8	Interrupted Pours	36
4.9	Testing Concrete Continuity and Integrity After Placement	36
5.0	REPORTS	37
6.0	APPENDIX	38